

**Emer-Clad Facade Matt / with reinforcing tape on Painted Concrete AU_SV15849
(Off Form, Tilt Up, Pre Cast) [Exterior/Coastal]**

Description
Emer-Clad Facade with Emer-Clad Reinforcing Tape to provide a waterproofing membrane system for horizontal buildings elements such as roof tops (not trafficable) ledges and parapets.

Substrate And Substrate Preparation	
Substrate Notes:	<p>CONCRETE (Off Form, Tilt Up, Pre Cast)</p> <p>SUBSTRATE DESCRIPTION</p> <p>OFF FORM CONCRETE</p> <p>Off form Concrete is produced by placing suitable forms and shoring to hold the wet concrete into the required shape. Reinforcements are placed within or on the formwork to give concrete its strength. Once the formwork and shoring are removed the result is the off form concrete.</p> <p>TILT UP</p> <p>Tilt Up concrete is derived simply from the method of construction, wall panels are cast on a horizontal surface that then require lifting, and tilting vertically into their final position. Construction is commenced with the laying of the structures foundation and floor slab, wall panels are then cast on the floor one on top of each other in a stack arrangement.</p> <p>PRE CAST</p> <p>Pre Cast concrete are concrete panels that are cast on horizontal vibrating beds that are then cured in racks that are delivered to site that then require lifting, and positioned into their final position.</p>
Substrate Preparation Notes:	<p>PCO018 - OFF FORM, TILT UP, PRE CAST</p> <p>PAINTED CONCRETE PREPAINTE SURFACE PREPARATION</p> <p>ASSESS SUITABILITY</p> <p>Inspect to determine the degree of deterioration of existing coatings. Check coating adhesion using the cross hatch test. As per AS1580.408.4-1993 : Paints and related materials - Methods of test -Adhesion (cross-cut). Remove coating system if it fails cross hatch adhesion test.</p> <p>CLEAN SURFACE</p> <p>Clean to remove all dirt, dust, efflorescence, laitence, powdery surfaces and all other surface contaminants by using a suitable cleaning agent and rinsing / water blasting clean with water. 1500 to 2500 PSI water blast is usually sufficient, but pressure must be adjusted to clean surface without damaging the underlying substrate. Treat mould or moss with a propriety mould treatment in strict accordance with supplier instructions.</p> <p>REPAIR SURFACE IMPERFECTIONS</p> <p>Remove all unsound and poorly adhering paint by sanding, power sanding, scraping, wire brushing or grit blast or as appropriate to leave a clean and bare surface. Feather edges of the surrounding sound paint to completely remove visual ridges and wash / dust off to remove debris. Any major faults in the concrete (such as spalling) that may eventually lead to structural failure must be corrected prior to repainting. Refer to a structural engineer and contact Emer for advice regarding concrete rehabilitation. Ensure only a specified shrinkage compensated repair mortar as specified by Emer is used to patch defects and allow to cure.</p> <p>CHECK MOISTURE</p> <p>Ensure concrete moisture content is less than 5% as measured with a moisture meter designed for testing in situ concrete to AS1884-2012 and ASTM F2170.</p> <p>SANDING</p> <p>Sand off any remaining paint to a uniformly flat, even finish to remove gloss and provide a good key for the new coating system to adhere to.</p> <p>NOTE: THE FOLLOWING TESTS MUST BE CONDUCTED:</p> <ol style="list-style-type: none"> Existing coatings must be sound and firmly adherent to the substrate - cross hatch adhesion testing must be carried out and unsound coatings removed prior to applying this coating system. The existing painted surface can be solvent sensitive! The nominated prepcoat should therefore be applied to a "test area" prior to work commencing to ensure that the new products will not adversely affect the old coatings. If 'frying or wrinkling' occurs then an alternative system will need to be employed. Dulux will not be held responsible for any failures if these tests are not carried out. The above information is given in good faith; however, Dulux cannot be held responsible for any coating adhesion failure due to longer-term compatibility issues between substrate and original coating system, nor between the original and the new coating systems.

Coating System Summary	
Primer:	AU_DV02494: Emer-Clad Primer SB Primer
Intermediate:	AU_DV02542: Emer-Clad Emer-Clad Fabric Reinforcing Tape
1st Coat:	AU_DV02489: Emer-Clad Facade Matt
2nd Coat:	AU_DV02489: Emer-Clad Facade Matt
3rd Coat:	AU_DV02489: Emer-Clad Facade Matt
Please refer to the coating system details below	

Coating System			
Coat Type:	Primer	Datasheet:	AU_DV02494 Emer-Clad Primer SB Primer
Application Methods:	   Airless Spray Brush Roller		
	Theoretical Spread Rate *	Min	Max
	Recoat Time **	7	10
		2 hours	Recommended
Coating Application Details:	Emer-Clad Primer SB may be applied by brush, roller or spray. The sealer will be touch dry in approximately 30 minutes and may be overcoated with Emer-Clad after 2 hours drying under normal conditions. This can be assessed at the time of application and is influenced by ambient temperature and type of surface treated. When applied over aged, weathered paints, some lifting of the existing material may occur. These areas are to be scraped off and another coat of Emer-Clad Primer SB applied. When applied over old paints or Emer-Clad Facade, Emer-Clad Primer SB should be allowed to dry overnight before applying Emer-Clad Facade.		
Coat Type:	Intermediate	Datasheet:	AU_DV02542 Emer-Clad Emer-Clad Fabric Reinforcing Tape
Application Methods:	 Other Product can be cut with scissors, knife or similar cutting tools. Flat spatula or brush.		
Coating Application Details:	Emer-Clad Facade is applied to the substrate and while in a wet state the Emer-Clad Reinforcing Tape is embedded into position and overlapped a minimum of 30mm. Do not allow the liquid membrane to tack off or skin before embedding the fabric. Air pockets or creases should be removed with a flat spatula or brush while the membrane is still in a wet state. Subsequent coats of the liquid membrane should ensure the total fabric is covered.		
Coat Type:	1st Coat	Datasheet:	AU_DV02489 Emer-Clad Facade Matt
Application Methods:	   Airless Spray Brush Roller		
	Theoretical Spread Rate *	Min	Max
	Wet Film Per Coat (microns)	3	3
	Dry Film Per Coat (microns)	334	334
	Recoat Time **	167	167
		2 hours	Recommended
Coating Application Details:	Apply Emer-Clad Facade by brush, roller or airless spray to the previously primed surface. Previously primed and prepared surface: Apply 3 coats of Emer-Clad Facade protective coating embedded with Emer-Clad Reinforcing Tape to achieve a dry film thickness of 500 microns. To visually facilitate coverage and ensure adequate film build, different colours may be used for each coat of Emer-Clad Facade.		
Coat Type:	2nd Coat	Datasheet:	AU_DV02489 Emer-Clad Facade Matt
Application Methods:	   Airless Spray Brush Roller		
	Theoretical Spread Rate *	Min	Max
	Wet Film Per Coat (microns)	3	3
	Dry Film Per Coat (microns)	334	334
	Recoat Time **	167	167
		2 hours	Recommended
Coating Application Details:	Apply Emer-Clad Facade by brush, roller or airless spray to the previously primed surface. Previously primed and prepared surface: Apply 3 coats of Emer-Clad Facade protective coating embedded with Emer-Clad Reinforcing Tape to achieve a dry film thickness of 500 microns. To visually facilitate coverage and ensure adequate film build, different colours may be used for each coat of Emer-Clad Facade.		

Coat Type:	3rd Coat	Datasheet:	AU_DV02489 Emer-Clad Facade Matt
Application Methods:	   Airless Spray Brush Roller		
		Min	Max
Theoretical Spread Rate *		3	3
Wet Film Per Coat (microns)		334	334
Dry Film Per Coat (microns)		167	167
Recoat Time **		2 hours	2 hours
Coating Application Details:	Apply Emer-Clad Facade by brush, roller or airless spray to the previously primed surface. Previously primed and prepared surface: Apply 3 coats of Emer-Clad Facade protective coating embedded with Emer-Clad Reinforcing Tape to achieve a dry film thickness of 500 microns. To visually facilitate coverage and ensure adequate film build, different colours may be used for each coat of Emer-Clad Facade.		
Additional Coating Details:	Emer-Clad Satin can be used as the final coat in place of Matt which exhibits better self-cleaning properties. A fourth coat may be required if imperfections are present in the membrane.		
Coating System Notes:	* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. ** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions. * Do not apply at temperatures below 10°C, or when temperature may fall below 10°C during the drying period. * Do not apply any materials during damp or rainy conditions or where there is likelihood of rain. Temperatures above 30°C reduce the wet edge time and, as with other water based coatings, may increase the risk of showing lapmarks and rollermarks after drying, especially with darker colours. * Not designed for permanently immersed applications. * Application of all liquid applied membranes and primers should always refer to the surface temperature conditions before commencing and not just ambient temperatures. * The system should only be used where there are appropriate falls and drainage. * The membrane should be protected from rain during the first 48 hours. * Not suitable for areas subjected to traffic.		

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