



Dulux Design Stone Effect Effect

AU_DD02365

Part A

Description

Dulux Design Stone Effect is an interior/exterior waterbased matt textured finish, inspired by weathered rocks from nature's river beds, to create a natural ambiance within a room. The final coat must be applied with a wide brush in a random action to achieve the textured effect.

Features

- Fashionable paint effect
- Easy to apply
- Matt textured finish

Benefits

- Adds interest and style to any room
- Confidence in achieving the desired effect
- Hides plastering imperfections in walls

Uses

Dulux Design Stone Effect is for use on interior /exterior broadwalls, with a colour range chosen to bring a natural ambience to a room. Not suitable for high wear situations, interior wet areas or surfaces with varying porosity

Precautions And Limitations

All preparation and painting must conform to AS2311: The Painting of Buildings. The temperature must be between 10°C and 30°C during application, and remain above 10°C during drying. Under cool or humid conditions, allow longer drying times. Due to large particles present in this product, it is not recommended for spraying. The paintwork can be gently cleaned with a cloth that has been dampened with detergent solution. Over porous surfaces the first coat will appear lighter in colour than the colour card.

Performance Guide				
Weather	Recommended for interior and exterior use.	Heat Resistance	Resists up to 60°C.	
Water	Allow 48 hours to dry before exposing to steam or condensation - longer in cooler temperatures.	Solvent	Sensitive to hydrocarbons.	
Abrasion	Resists burnishing.			





Typical Pro	perties				
Gloss Level	Matt		Thinner	Not recommended	
Colour	Can be tinted to >20 colours.		Components	1	
Number Of Coats	2		Toxicity	Lead free. Dry film i Part 3.	is non toxic and conforms to AS1647,
V.O.C. Level	<140g/L untinted		Touch Dry	1 hour (25°C, 50%)	
Clean Up	Water				
Application Method	Brush Roller				
Application Conditions	Wet Film Per Coat (microns) Dry Film Per Coat (microns) Recoat Time (min) Theoretical Spread Rate (m ² /L)	Min		Max	Recommended 137 50 4 hours 10

Application Guide

Surface Preparation

PREVIOUSLY PAINTED SURFACES

DULUX Design Stone can be applied over previously painted surfaces that are in good condition. For optimum appearance a perfectly smooth surface free of defects, free of dirt, grease and dust is required. Clean surface with sugar soap and remove any loose and flaking paint. Surfaces previously painted with gloss or semi gloss paints should be sanded back to a dull finish.

Apply 1 coat of Dulux 1 Step Acrylic Sealer Primer Undercoat to areas which have been repaired, or have an uneven gloss level, or painted in dark colours.

UNPAINTED SURFACES

Bare Paperfaced Wallboard, Cement, Brick: Brush down to remove any surface dust. Apply 1 coat of Dulux 1 Step Acrylic Sealer Primer Undercoat.

Bare Interior Timber: Sand smooth. Dust off. Apply 1 coat of Dulux 1 Step Acrylic Sealer Primer Undercoat.

Bare Set Plaster, Fibrous Plaster, Plasterglass: Brush down to remove any surface dust. Apply 1 coat of Dulux Sealer Binder.

Metal Surfaces: Thoroughly degrease and apply Dulux All Metal Primer.

DULUX Design Stone is not suitable for porous surfaces and will have a patchy appearance if applied over surfaces of uneven porosity. If patchiness occurs, seal the entire surface with Dulux Oil based Undercoat, then topcoat with 2 coats of DULUX Design Stone.

Application Procedure And Equipment

• To ensure evenness of colour, pour all cans of Dulux Stone Effect into a clean dry container. Stir thoroughly prior to use to ensure even distribution of effect particles. Before you begin, test your chosen application method on a large piece of board. Dulux Stone Effect requires two coats to achieve the desired effect, which will take 30 mins to become apparent at 25°C. Note that this paint lightens in colour as it dries. Working in small sections, approx 1m x 1m, apply paint with a brush to areas not accessible with a roller. The first coat can be applied with a brush or roller. The second or final coat must be applied with a wide brush in a random brush stroke action to achieve the stone effect. Make sure to overlap brushed areas to achieve an even effect. Avoid touching up. Rolling alone is not recommended.

Health And Safety				
MSDS Number	DLX002630	Health Effects	For detailed information refer to the product label and the current Material Safety Data Sheet available through Customer Service. Health Effects: Splashes to the eye may cause eye irritation.	
Protective Equipment	Personal Protective Equipment: Wear eye protection.			
In the case o	f emergency, please call 1800 033 111			

Transport And Storage				
Pack A	690D0110	Shipment Name	Not dangerous goods.; No special transport requirements.	
Size 2L; 4L	Weight 2.428 Kg 4.732 Kg			





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