

DULUX Design Silk

PRODUCT CODE 610-line

Data Sheet No. AUDD1016

APPROVALS

Description

Water-based premium interior range designed to deliver a low sheen smoother luxury finish across all colours from stylish whites to rich bold colours for the season. Can be applied by brushing, rolling and spraying.

Features

Smoother luxury finish
Highly washable
Water based
Outstanding colour range
Great application

Benefits

Excellent finish
Most marks can be removed with common household cleaners
Quick drying, clean up in water
Select from a wide range of fashionable colours
Easy to apply

Uses

On broadwall areas where a washable, smoother finish is desired. On walls in rooms such as hallways, bedrooms, living and dining rooms.

Performance Guide

Weather	Designed for interior use only. Not recommended for exterior use.	Salt	Not applicable
Heat	Softens and sticks to other painted surfaces over 70°C	Water	Not recommended
Solvent	Sensitive to aromatic hydrocarbons and alcohols.	Abrasion	Good wet and dry burnish resistance and stain removal
Acid	Not applicable	Alkali	Not applicable

Typical Properties and Application Data

Gloss Level	Max 5- 10 at 60 degrees, Max 10 -20 at 85 degrees	Thinner	Water
Gloss Level Ind		Spread Rate	15.9 sqm/L
Volume Solids	38.0	Components	1
Colour	Machine tinted to full range of colours from white and coloured bases	Toxicity	Lead Free. Dry film is non-toxic and conforms to AS1647, Part 3.
Number of Coats	2-4	V.O.C Level	< 70g/L untinted
Wet film per coat	Recommended 63 µm	Touch Dry	30 minutes
Dry film per coat	Recommended 24 µm	Clean Up	Clean all equipment with water
Recoat	2 hours		

Application Method


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Application Guide**Surface Preparation****PREVIOUSLY PAINTED SURFACES**

DULUX Design Silk can be applied over previously painted surfaces that are in good condition. For optimum appearance a perfectly smooth surface free of defects is required. Clean surface with sugar soap and remove any loose and flaking paint. Apply 1 coat of Dulux 1 Step Acrylic Sealer Primer Undercoat to areas which have been repaired, or have an uneven gloss level, or painted in dark colours.

UNPAINTED SURFACES

Bare Paperfaced Wallboard, Cement, Brick: Brush down to remove any surface dust. Apply 1 coat of Dulux 1 Step Acrylic Sealer Primer Undercoat.

Bare Interior Timber: Sand smooth. Dust off. Apply 1 coat of Dulux 1 Step Acrylic Sealer Primer Undercoat.

Bare Set Plaster, Fibrous Plaster, Plasterglass: Brush down to remove any surface dust. Apply 1 coat of Dulux Sealer Binder

On Plasterglass in Western Australia apply one coat of DULUX Plaster Ceiler.

Application Procedure and Equipment

To ensure evenness of colour, pour all cans of the same colour into a clean dry container. Stir contents thoroughly before and during use with a flat stirrer using an upward lifting action.

Brush/Roller: Apply 2 coats using premium quality brush to cut in and medium nap roller for rolling. Pre-wet brushes and roller with water before commencing application. Avoid excessive brushing or rolling back into the paint which has been drying for more than 3 minutes. To achieve a professional looking finish: while rolling, smooth the paint finish by using long, light downward strokes.

If necessary thin with up to 50 ml of water per litre to ease application of the second coat.

Spraying: HVLP Fine finish unit. Mask walls. Stir in 10% water to thin paint. Adjust settings to suit spray unit. Apply 3-4 thin coats to achieve desired effect and coverage.

Brush, roller, spray

Health and Safety

MSDS Number 0010701

Health Effects For detailed information refer to the product label and the current Material Safety Data Sheet available through Customer Service.
Health Effects: Splashes to the eye may cause eye irritation.

Protective Equipment Personal Protective Equipment: Wear eye protection.

In the case of emergency please call 1800 033 111

Precautions and Limitations

All preparation and painting must conform to AS2311: The Painting of Buildings. Do not use at temperatures below 10°C, or when the temperature of surface may fall below 10°C during the drying period. Not recommended for application at temperatures higher than 28°C. Avoid exposure to steam and condensation for 48 hours after application. Although the film is touch dry in 30 minutes allow 7 days for film to fully cure before washing.

Transport and Storage

Pack A 610-line

Sizes 250ml; 2 L; 4 L; 10 L

Weight 0.34kg; 2.8kg; 5.8Kg; 14Kg

Dangerous Goods Class NA

Shipment Name Not dangerous goods. No special transport requirements.

Flash point NA

UN Number NA

Package Group NA

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DATA SHEET



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