

DULUX AcraTex 951 Sponge Fine Render

PRODUCT CODE 194-85803___

Data Sheet No. AUDA1194

APPROVALS

Description

DULUX AcraTex 951 Sponge Fine Render is a high build acrylic based coating, formulated on 100% pure acrylic emulsions, inert mineral fillers, graded aggregates, fungicides and colour stable pigments.

Features

7 year warranty
Water based
Fast processing
Long 'wet edge'

Benefits

Tough
Water resistant
Guaranteed long term exterior
Quick, efficient fine sponge render appearance

Uses

DULUX AcraTex 951 Sponge Fine Render can be applied to any sound masonry substrate, it has been carefully formulated to produce a tough, water resistant fine trowel rendered appearance. The cured coating has a mottled aged rendered patina and is similar to that of a limewash finish. It is ideally suited for the renovation of heritage facades or for a traditional natural "render look" to a new structure of either contemporary or traditional architectural style. Technically, DULUX AcraTex 951 Sponge Fine Render delivers the charm of yester-year with the benefits of today's technology and unlike limewash or cement based coatings, it will not develop surface cracks and is virtually maintenance free.

Performance Guide

Weather	Excellent resistance to cracking, flaking and chalking as part of the full AcraTex system.	Salt	Resists salt spray
Heat	Up to 90C (dry film)	Water	Water Vapour Transmission 56.5 g/24hr/sq.m. Water Transmission 220g/24hr/sq.m/kPa.
Solvent	Resists alcohols & aliphatic hydrocarbons. Sensitive to other strong solvents.	Abrasion	Excellent resistance to abrasion.
Acid	Slight softening with dilute acids. Best when topcoated with DULUX AcraTex 955 AcraShield	Alkali	Slight softening with dilute alkalis. Best when topcoated with DULUX AcraTex 955 AcraShield

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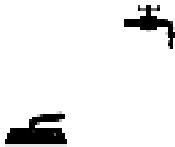
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Typical Properties and Application Data

Gloss Level	Matt	Thinner	Not recommended.
Gloss Level Ind		Spread Rate	0.9sqm/L
Volume Solids	47.0	Components	1
Colour	White & range of colours including exterior hues from the Dulux range. 1Yper litre maximum tint.	Toxicity	Lead free. Dry film is non-toxic and conforms to AS1647, Part 3.
Number of Coats	One	Shelf life	24 months maximum
V.O.C Level	< 25 g/L untinted	Wet film per coat	Recommended 1000 µm
Touch Dry	60 minutes	Dry film per coat	Recommended 470 µm
Clean Up	Clean all equipment with water.	Recoat	24 hours

Application Method



Application Guide

Surface Preparation

Ensure all surfaces are clean, sound, free of dust, form oils, release agents and other foreign matter. Surfaces of powdery nature will require consolidation with DULUX AcraTex 501/2 Acra Prime as a sealer. Surface imperfections, misalignments and protrusions must be levelled and patched flush to the surrounding surfaces. Remove or treat against corrosion all metal objects on the surface. It is recommended that all surfaces be primed with DULUX AcraTex 501 Acra Prime to achieve even surface absorption prior to the application of DULUX AcraTex 951 Sponge Fine Render.

Application Procedure and Equipment

Product should be thoroughly mixed before use. Refer to the DULUX AcraTex Application Manual for detailed application instructions. DULUX AcraTex 951 Sponge Fine Render is applied to the substrate via trowel and hawk at the minimum rate of 0.9 square metres per litre depending on the substrate condition and porosity. Once applied by stainless steel trowel the product is processed with a plastic finishing float to a uniform fine trowel finish. Single areas are completed in one application so as to avoid join marks. Large areas will need to be articulated into workable sections especially during periods of high temperatures.

Trowel and Hawk finished with a plastic trowel

Health and Safety

MSDS Number	14557807	Using Safety Precautions	Wear eye protection and appropriate spray mask.
Health Effects	For detailed information refer to the product label or the current Material Safety Data Sheet available through Dulux Sales and Customer Service Offices 132377AUS. Health Effects: Splashes to the eye may cause irritation, mist inhalation may produce respiratory irritation.	Storage	0

In the case of emergency please call 1800 033 111

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Precautions and Limitations

A DULUX warranty will be provided confirming protection against flaking & peeling for a period of seven years when the full AcraTex system is applied by a Dulux trained applicator, according to specification, & at the specified spreading rates, & to the surface preparation details described in the AcraTex Specification Manual.
 DULUX AcraTex 951 Sponge Fine Render must only be applied in air temperatures between 10C and 30C and must be protected from rain and frost for the first 24 hours. Avoid application in full sun or hot, windy conditions.

Transport and Storage

Pack A	194-85803____		
Sizes	15 Litre	Flash point	NA
Weight	23.5kg	UN Number	NA
Dangerous Goods Class	NA	Package Group	NA
Shipment Name	Not dangerous goods. No special transport requirements.		

Disclaimer

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The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating systems.

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Please note that this document is only valid for 60 days from the date of issue.

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