

## DULUX AcraTex 952 Spray On 2mm

**PRODUCT CODE** 194-20819

**Data Sheet No.** AUDA0463

**APPROVALS** APAS-0117/4, APAS-0118/4 (system approval)

### Description

DULUX AcraTex 952 Spray On 2mm texture coating is based on 100% pure acrylic binder and formulated for fast spray application to masonry surfaces.

### Features

7 year warranty  
Water based  
Spray viscosity  
Tintable

### Benefits

Guaranteed long term exterior durability.  
Easy, safe and economical clean-up.  
Ideal for spray application for uniform finish.  
Wide range of tinted colours available.

### Uses

DULUX AcraTex 952 Spray On 2mm range of texture coatings is designed for fast, economical spray application to exterior and interior masonry surfaces. These products are the preferred method for coating large building panels. The coarse grade provides better results over marginal substrates.

### Performance Guide

<b>Weather</b>	Excellent resistance to cracking, flaking & chalking as part of full system.	<b>Salt</b>	Resists salt spray.
<b>Heat</b>	Up to 90C (dry)	<b>Water</b>	Water Vapour Transmission 23.4 g/24hr/sq.m. Water Transmission less than 1g/24hr/sq.m/kPa.
<b>Solvent</b>	Resists alcohol and aliphatic hydrocarbons. Sensitive to other strong solvents.	<b>Abrasion</b>	Good abrasion resistance especially when topcoated with DULUX AcraTex 955 AcraShield.
<b>Acid</b>	Slightly softening with dilute acids. Inert when topcoated with DULUX AcraTex 955 AcraShield.	<b>Alkali</b>	Slightly softening with dilute alkalis. Inert when topcoated with DULUX AcraTex 955 AcraShield.

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### Typical Properties and Application Data

<b>Gloss Level</b>	Matt	<b>Thinner</b>	Water (for first coat only)
<b>Gloss Level Ind</b>		<b>Spread Rate</b>	1.0 sqm/L
<b>Volume Solids</b>	65.0	<b>Components</b>	1
<b>Colour</b>	White & can be tinted to a colour range or factory tinted to order. 1Y per litre maximum.	<b>Toxicity</b>	Lead free. Dry film is non-toxic and conforms to AS1647, Part 3.
<b>Number of Coats</b>	1 or 2	<b>Shelf life</b>	24 months maximum
<b>V.O.C Level</b>	< 35 g/L untinted	<b>Wet film per coat</b>	Recommended 1000 µm
<b>Touch Dry</b>	60 Minutes	<b>Dry film per coat</b>	Recommended 650 µm
<b>Clean Up</b>	Clean all equipment with water.	<b>Recoat</b>	24 Hours

**Application Method**


### Application Guide

**Surface Preparation**

All surfaces must be cured, clean, sound and free of all contaminants such as form oils, release agents and mortar splashes. Surface imperfections, misalignments and protrusions must be levelled and patched and completely flush to surrounding surfaces. Metal, tie wire, etc. on surface must be removed or treated against corrosion. Prime substrate with DULUX AcraTex 501 AcraPrime. Ensure that it is cured completely and covers the substrate evenly.

**Application Procedure and Equipment**

Product should be thoroughly mixed before use. Refer to the DULUX AcraTex Application Manual for detailed instructions. Apply in two passes using a DULUX AcraTex hopper gun. Thin slightly with water to aid application of the first pass, to form a low profile motley base completely covering the substrate. Apply the second pass unthinned at 60% cover to achieve the required finish. Apply 2mm Grade at 1.0 sq.m/l using a 4 to 6mm fluid nozzle set at 50-60 psi for the first pass and 30-40 psi for the second pass.

Spray

### Health and Safety

<b>MSDS Number</b>	14557312	<b>Using Safety Precautions</b>	Wear eye protection and when spraying wear a dust mask.
<b>Health Effects</b>	For detailed information refer to product label and the current Material Safety Data sheet available through Dulux Sales and Customer Service Offices 132377 AUS. Health Effects: Splashes to the eye may cause eye irritation.	<b>Personal</b>	When spraying, inhalation of mists may produce respiratory irritation
<b>Storage</b>	0		

**In the case of emergency please call 1800 033 111**

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**Dulux****DuSpec****DATA SHEET****Dulux AcraTex****DULUX AcraTex 952 Spray On 2mm****Data Sheet No. AUDA0463****Precautions and Limitations**

A DULUX warranty will be provided confirming protection against flaking & peeling for a period of seven years when the full AcraTex system is applied by a DULUX AcraTex trained applicator, according to specification, & at the specified spreading rates, & to the surface preparation details described in the AcraTex Specification Manual.

DULUX AcraTex 952 Spray On 2mm must only be applied in air temperatures between 10C and 30C and must be protected from rain and frost for the first 24 hours. Avoid application in full sun or hot, windy conditions.

**Transport and Storage**

<b>Pack A</b>	194-20819	<b>Flash point</b>	NA
<b>Sizes</b>	15 Litre	<b>UN Number</b>	NA
<b>Weight</b>	26.5 Kg	<b>Package Group</b>	NA
<b>Dangerous Goods Class</b>	NA		
<b>Shipment Name</b>	Not dangerous goods.; No special transport requirements.		

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The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating systems.

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Please note that this document is only valid for 60 days from the date of issue.

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