

DULUX AcraTex 952 Spray On 1mm

PRODUCT CODE 194-20818

Data Sheet No. AUDA0462

APPROVALS APAS-118/4 (system approval)

Description

DULUX AcraTex 952 Spray On 1mm texture coating is based on 100% pure acrylic binder and formulated for fast spray application to masonry surfaces.

Features

7 year warranty
 Water based
 Spray viscosity
 Tintable

Benefits

Guaranteed long term exterior durability.
 Easy, safe and economical clean-up.
 Ideal for spray application for uniform finish.
 Wide range of tinted colours available.

Uses

DULUX AcraTex 952 Spray On 1mm range of texture coatings is designed for fast, economical spray application to exterior and interior masonry surfaces. These products are the preferred method for coating large building panels. The coarse grade provides better results over marginal substrates.

Performance Guide

Weather	Excellent resistance to cracking, flaking & chalking as part of full system.	Salt	Resists salt spray.
Heat	Up to 90C (dry)	Water	Water Vapour Transmission 23.4 g/24hr/sq.m. Water Transmission less than 1g/24hr/sq.m/kPa.
Solvent	Resists alcohol and aliphatic hydrocarbons. Sensitive to other strong solvents.	Abrasion	Good abrasion resistance especially when topcoated with DULUX AcraTex 955 AcraShield.
Acid	Slightly softening with dilute acids. Inert when topcoated with DULUX AcraTex 955 AcraShield.	Alkali	Slightly softening with dilute alkalis. Inert when topcoated with DULUX AcraTex 955 AcraShield.

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Typical Properties and Application Data

Gloss Level	Matt	Thinner	Water (for first coat only)
Gloss Level Ind		Spread Rate	1.3 sqm/L
Volume Solids	65.0	Components	1
Colour	White & can be tinted to a colour range or factory tinted to order. 1Y per litre maximum tint.	Toxicity	Lead free. Dry film is non-toxic and conforms to AS1647, Part 3.
Number of Coats	1 or 2	Shelf life	24 months maximum
V.O.C Level	< 30 g/L untinted	Wet film per coat	Recommended 800 µm
Touch Dry	60 Minutes	Dry film per coat	Recommended 500 µm
Clean Up	Clean all equipment with water.	Recoat	24 Hours

Application Method


Application Guide

Surface Preparation

All surfaces must be cured, clean, sound and free of all contaminants such as form oils, release agents and mortar splashes. Surface imperfections, misalignments and protrusions must be levelled and patched and completely flush to surrounding surfaces. Metal, tie wire, etc. on surface must be removed or treated against corrosion. Prime substrate with DULUX AcraTex 501 AcraPrime. Ensure that it is cured completely and covers the substrate evenly.

Application Procedure and Equipment

Product should be thoroughly mixed before use. Refer to the DULUX AcraTex Application Manual for detailed instructions. Apply in two passes using a DULUX AcraTex hopper gun. Thin slightly with water to aid application of the first pass, to form a low profile motley base completely covering the substrate. Apply the second pass unthinned at 60% cover to achieve the required finish. Apply 1mm Grade at 1.2 sq.m/l using a 2 to 4mm fluid nozzle set at 50-60 psi for the first pass and 30-40 psi for the second pass.

Hopper Gun

Health and Safety

MSDS Number	14557313	Using Safety Precautions	Wear eye protection and when spraying wear a dust mask
Health Effects	For detailed information refer to product label and the current Material Safety Data sheet available through Dulux Sales and Customer Service Offices 132377 AUS. Health Effects: Splashes to the eye may cause eye irritation. :	Personal	When spraying, inhalation of mists may produce respiratory irritation
Storage	0		

In the case of emergency please call 1800 033 111

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Precautions and Limitations

A DULUX warranty will be provided confirming protection against flaking & peeling for a period of seven years when the full AcraTex system is applied by a DULUX AcraTex trained applicator, according to specification, & at the specified spreading rates, & to the surface preparation details described in the DULUX AcraTex Specification Manual. DULUX AcraTex 952 Spray On 1mm must only be applied in air temperatures between 10C and 30C and must be protected from rain and frost for the first 24 hours. Avoid application in full sun or hot, windy conditions.

Transport and Storage

Pack A	194-20818		
Sizes	15 Litre	Flash point	NA
Weight	24 Kg	UN Number	NA
Dangerous Goods Class	NA	Package Group	NA
Shipment Name	Not dangerous goods.; No special transport requirements.		

Disclaimer

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The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating systems.

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Please note that this document is only valid for 60 days from the date of issue.

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