DATA SHEET

DULUX AcraTex 950 Roll On 3mm

PRODUCT CODE	194-20815	**Data Sheet No.**	**AUDA0452**
APPROVALS	APAS-0117/4,APAS-0118/4 (system approval)		

Description

DULUX AcraTex 950 Roll On 3mm texture coating is a range of granular water based acrylic texture coatings for application to various masonry substrates.

Features	Benefits
Water based	Easy, safe and economical clean-up.
Easy to texture	Range of texture profiles possible.
Versatile application	Quick, efficient application with roller, spray and trowel.
7 year warranty	Guaranteed long term exterior durability.

Uses

Use DULUX AcraTex 950 Roll On 3mm range of textured coatings where a highly decorative finish is required on internal and external surfaces. AcraTex 950 Roll On 3mm is a medium - coarse granular coating. For optimum performance topcoat with DULUX AcraTex 955 AcraShield.

Performance Guide

Weather	Excellent resistance to cracking, flaking and chalking as part of full system.	**Salt**	Resists salt spray especially when topcoated with DULUX AcraTex 955 AcraShield.
Heat	Up to 90C (dry).	**Water**	Water Vapour Transmission 55g/24hr/sq.m. Water Transmission less than 1g/24hr/sq.m/kPa.
Solvent	Resists alcohol and aliphatic hydrocarbons. Sensitive to strong solvents.	**Abrasion**	Good abrasion resistance especially when topcoated with DULUX AcraTex 955 AcraShield
Acid	Slight softening with dilute acids. Inert when topcoated with DULUX AcraTex 955 AcraShield.	**Alkali**	Slight softening with dilute alkali. Inert when topcoated with DULUX AcraTex 955 AcraShield.

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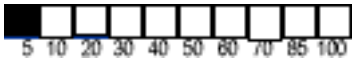
Typical Properties and Application Data

Gloss Level	Matt	**Thinner**	Not recommended
Gloss Level Ind		**Spread Rate**	1.3 sqm/L
		Components	1
Volume Solids	60.0		
Colour	White & can be machine tinted to a colour range or factory tinted to order.1Y per litre maximium.	**Toxicity**	Lead free. Dry film is non-toxic and conforms to AS1647, Part 3.
Number of Coats	One	**Shelf life**	24 months maximium.
V.O.C Level	< 40 g/L untinted	**Wet film per coat**	Recommended 750 µm
		Dry film per coat	Recommended 450 µm
Touch Dry	60 Minutes	**Recoat**	24 Hours
Clean Up	Clean all equipment with water after use.		

Application Method

Application Guide

Surface Preparation

All surfaces must be cured, clean, sound and free of all contaminants such as forms oils, release agents & mortar splashes. Surface imperfections misalignments & protrusions must be levelled, patched & completely flush to surrounding surfaces. Metal, tie wire etc on surface must be removed or treated against corrosion. Prime substrate with DULUX AcraTex 501 AcraPrime. Ensure that it is cured completely and covers the substrate evenly.

Application Procedure and Equipment

Product should be thoroughly mixed before use.
Refer to the DULUX AcraTex Application Manual for detailed application instructions.
3mm Grade: Low profile by regular texture roller at 1.3 sq.m/l, high profile by coarse texture roller at 1.1 sq.m/l, stucco by regular texture roller/steel trowel at 1.0 sq.m/l.

Texture roller

Health and Safety

MSDS Number	14557304	**Using Safety Precautions**	Wear eye protection.
Health Effects	For detailed information refer to current Material Safety Data Sheet available through Dulux Sales and Customer Service Offices 132377 AUS. Health Effects: Splashes to the eye may cause eye irritation.	**Storage**	0

In the case of emergency please call 1800 033 111

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Precautions and Limitations

A DULUX warranty will be provided confirming protection against flaking & peeling for a period of seven years when the full DULUX AcraTex system is applied by a DULUX AcraTex trained applicator, according to specification, & at the specified spreading rates, & to the surface preparation details described in the AcraTex Specification Manual.
DULUX AcraTex 950 Roll On 3mm must only be applied in air temperatures between 10C and 30C and must be protected from rain and frost for the first 24 hours. Avoid application in full sun or hot, windy conditions.

Transport and Storage

Pack A	194-20815		
Sizes	15 Litre	**Flash point**	NA
Weight	25.5 Kg	**UN Number**	NA
Dangerous Goods Class	NA	**Package Group**	NA
Shipment Name	Not dangerous goods.; No special transport requirements.		

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The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating systems.
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