

DULUX AcraTex 950 Roll On 00

PRODUCT CODE 194-20814

Data Sheet No. AUDA0451

APPROVALS APAS-0117/3, APAS-0118/3 (system approval)

Description

DULUX AcraTex 950 Roll On 00 texture coating is a range of non-granular, water based acrylic texture coatings for application to various masonry substrates.

Features

Water based
Easy to texture
Versatile application
7 year warranty

Benefits

Easy, safe and economical clean-up.
Range of texture profiles possible.
Quick, efficient application with roller, spray and trowel.
Guaranteed long term exterior durability.

Uses

Use DULUX AcraTex 950 Roll On 00 range of textured coatings where a highly decorative finish is required on internal and external surfaces. DULUX AcraTex 950 Roll On 00 is a low profile, non granular coating. For optimum performance topcoat with DULUX 955 AcraShield.

Performance Guide

Weather	Excellent resistance to cracking, flaking and chalking as part of full system.	Salt	Resists salt spray especially when topcoated with DULUX AcraTex 955 AcraShield.
Heat	Up to 90C (dry).	Water	Water Vapour Transmission 55g/24hr/sq.m. Water Transmission less than 1g/24hr/sq.m/kPa.
Solvent	Resists alcohol and aliphatic hydrocarbons. Sensitive to strong solvents.	Abrasion	Good abrasion resistance especially when topcoated with DULUX AcraTex 955 AcraShield.
Acid	Slight softening with dilute acids. Inert when topcoated with DULUX AcraTex 955 AcraShield.	Alkali	Slight softening with dilute alkali. Inert when topcoated with DULUX AcraTex 955 AcraShield.

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Typical Properties and Application Data

Gloss Level	Matt	Thinner	Not recommended
Gloss Level Ind		Spread Rate	1.7 sqm/L
Volume Solids	60.0	Components	1
Colour	White & can be tinted to a colour range or factory tinted to order. Tint maximum 1Y per litre.	Toxicity	Lead free. Dry film is non-toxic and conforms to AS1647, Part 3.
Number of Coats	One	Shelf life	24 months maximum.
V.O.C Level	< 25 g/L untinted	Wet film per coat	Recommended 583 µm
Touch Dry	60 Minutes	Dry film per coat	Recommended 350 µm
Clean Up	Clean all equipment with water after use.	Recoat	24Hours

Application Method


Application Guide

Surface Preparation

All surfaces must be cured, clean, sound and free of all contaminants such as forms oils, release agents & mortar splashes. Surface imperfections misalignments & protrusions must be levelled, patched & completely flush to surrounding surfaces. Metal, tie wire etc on surface must be removed or treated against corrosion. Prime substrate with DULUX AcraTex 501 AcraPrime. Ensure that it is cured completely and covers the substrate evenly.

Application Procedure and Equipment

Product should be thoroughly mixed before use. Refer to the DULUX AcraTex Application Manual for detailed application instructions.
 00 Grade: Low profile by regular texture roller at 1.7 sq.m/l, high profile by coarse texture roller at 1.5 sq.m/l, stucco by regular texture roller/steel trowel at 1.25 sq.m/l, stipple by spray - hopper gun at 1.7 sq.m/l.

Texture Roller or Hopper Gun

Health and Safety

MSDS Number	14557205	Using Safety Precautions	Wear eye protection
Health Effects	For detailed information refer to current Material Safety Data Sheet available through Dulux Sales and Customer Service Offices 132377 AUS. Health Effects: Splashes to the eye may cause eye irritation.	Storage	0

In the case of emergency please call 1800 033 111

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Dulux**DuSpec****DATA SHEET****Dulux AcraTex****DULUX AcraTex 950 Roll On 00****Data Sheet No. AUDA0451****Precautions and Limitations**

A DULUX warranty will be provided confirming protection against flaking & peeling for a period of seven years when the full DULUX AcraTex system is applied by a DULUX AcraTex trained applicator, according to specification, & at the specified spreading rates, & to the surface preparation details described in the AcraTex Specification Manual.

DULUX AcraTex 950 Roll On 00 must only be applied in air temperatures between 10C and 30C and must be protected from rain and frost for the first 24 hours. Avoid application in full sun or hot, windy conditions.

Transport and Storage

Pack A	194-20814	Flash point	NA
Sizes	15 Litre	UN Number	NA
Weight	22 Kg	Package Group	NA
Dangerous Goods Class	NA		
Shipment Name	Not dangerous goods.; No special transport requirements.		

Disclaimer

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The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating systems.

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Please note that this document is only valid for 60 days from the date of issue.

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