

Dulux AcraTex Acrapatch Fine

AUDA0438

Part A	194-20805
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Product Overview

DULUX AcraTex AcraPatch Fine is an acrylic based, fine to medium build, feather edging patching compound. Supplied in a water dispersible paste, it exhibits minimal drying, shrinkage & good adhesion to clean masonry substrates.

Features And Benefits

- Easy to handle
- 100% water-based acrylic
- Fills up to 2mm blemishes
- Mixes with cement
- Fast, efficient application
- Flexible, minimal shrinkage, easy clean up.
- Gives smooth surface for textured topcoats.
- Forms very durable exterior patching material.

Uses And Typical Specifications

Uses	DULUX AcraTex AcraPatch Fine is designed as a fast applying filler for leveling minor irregularities & blemishes of up to 2mm. DULUX AcraTex AcraPatch Fine can be applied to any clean masonry substrate. Should be topcoated with selected AcraTex coating system. External application requires the addition of 10 percent by weight of cement. For example: 2.5kg of cement/15 litre pail.
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Precautions And Limitations

DULUX AcraTex AcraPatch Fine must only be applied when temperature is between 10 - 30C. Protect for 48 hours from rain and frost. Avoid application in full sun or hot, windy conditions. Do not apply greater than 2mm wet film build. Use multiple coats for high build. Do not use on surfaces used for the collection of drinking water.

Performance Guide

Weather	Excellent weather resistance when mixed with cement and topcoated.	Salt	Resists salt spray when topcoated.
Heat Resistance	Up to 60C.	Water	Resists rain and condensation when topcoated.
Solvent	Sensitive to alcohols, aromatic hydrocarbons, acetone and strong solvents.	Abrasion	Resists abrasion when topcoated.

Typical Properties

V.O.C Content	< 20 g/L untinted		Clean Up	Clean up water Clean all equipment with water after use.
Meets GBCA VOC Requirement?	N/A			
Application Method	 Trowel			
Application Conditions	Solids By Volume	60		
		Min	Max	Recommended
	Wet Film Per Coat (microns)	500	2000	1500
	Dry Film Per Coat (microns)	300	1200	900
	Recoat Time (min)	24 Hours	Indefinite	
	Theoretical Spread Rate (m²/L)	2	0.5	0.67

Application Guide	
Surface Preparation	<ul style="list-style-type: none"> The substrate must be cured, clean, sound & free of all contaminants such as form oils, release agents, mortar splashes. Surface misalignment & protrusions should be trimmed back with a hammer & bolster. Tie wire, nails or steel on the surface must be completely removed, all other metal elements must be corrosion stabilized. Where deep imperfections exist, pre-fill with DULUX AcraTex AcraPatch Coarse & allow to completely dry. In hot weather, the substrate may be tempered with water to reduce suction. Very absorbent or friable surfaces may require pre-priming with DULUX AcraTex AcraPrime WB.
Application Procedure And Equipment	<ul style="list-style-type: none"> Mandatory to mix 10 - 20 % clean Portland cement for all external surfaces. <p>DULUX AcraTex AcraPatch Fine is over-coated with DULUX AcraTex AcraPrime Water Based. The solvent composition of DULUX AcraTex AcraPrime Solvent Based will affect the AcraPatch film and should be avoided. A spread rate of 0.5 sqm/l corresponds to 2000 microns dry film thickness assuming no loss.</p> <ul style="list-style-type: none"> Product should be thoroughly mixed before use. <p>Refer to the DULUX AcraTex Application Manual for detailed application instructions.</p> <p>For exterior jobs use a power mixing device to incorporate 10-20% cement. Add a little water to achieve the required workability. For interior applications use the product as supplied.</p> <p>DULUX AcraTex AcraPatch Fine is generally applied with trowel and mortar board. A spatula knife can be used for isolated patching and often a sponge float is used to spread the material over extensive blow holes. Each coat should be not more than 2mm thick.</p> <p>Use several coats to fill larger irregularities or use DULUX AcraTex AcraPatch Coarse.</p> <ul style="list-style-type: none"> Trowel or spatula

Health And Safety			
MSDS Number	DLX003071	Using Safety Precautions	Wear eye protection.
MSDS Link	https://go.lupinsys.com/duluxgroup/harms/public/materials/24be28a1ad9a1e567d2b7308c0921395-published/individual		
Health Effects	<p>For detailed information refer to the product label and the current Material Safety data Sheet available through Dulux Sales and Customer Service Offices 13 25 25 AUS. For emergencies, please call Australia 1800 220 770 or New Zealand 0800 220 770.</p> <p>Ensure adequate ventilation. Take suitable safety precautions while preparing your surface or sanding a previously coated surface, including wearing an appropriate respiratory mask</p> <p>Health Effects: Splashes to the eye may cause eye irritation.</p>	Flammability	Non Flammable
Storage	Store out of direct Sunlight in a cool area		
In the case of emergency, please call 1800 033 111			

Transport And Storage			
Pack A	194-20805	Shipment Name	Not dangerous goods.; No special transport requirements.
Size	15 Litre	Weight	28 Kg
Flash Point	NA	UN Number	NA
Dangerous Goods Class	NA	Package Group	NA

Images



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